

## CLAIMS

1. Articulated wiper arm of a wiper apparatus for windows of motor vehicles with a device for a detachable connection to a pivoted wiper blade on one free end, in particular for connection to a non-articulated wiper blade, which includes at least one articulated bolt, characterized in that the device for connection to the wiper blade (16) is embodied as a single piece with the wiper arm (10).  
5
2. Wiper arm according to Claim 1, characterized in that the articulated bolt (14) is glued, welded or pressed to the wiper arm (10).  
10
3. Wiper arm according to Claim 1 or 2, characterized in that the device for connection to the wiper blade (16) features a safety hook (20) partially gripping around this wiper blade in an operating position.  
15
4. Wiper arm according to Claim 3, characterized in that the safety hook (20) is glued, welded or pressed to the wiper arm (10).
5. Wiper arm according to Claim 3, characterized in that the safety hook (20) is formed of a bent section of the free end (12) of the wiper arm (10).  
20
6. Wiper arm according to one of the preceding claims, characterized in that the wiper arm (10) is formed of a largely straight flat material that is not twisted around a longitudinal axis.  
25
7. Wiper arm according to one of the preceding claims, characterized in that the wiper arm (10) is formed of a flat material that is twisted around its longitudinal axis in sections.  
30
8. Wiper arm according to one of the preceding claims, characterized in that the free end (12) with the articulated bolt (14) is twisted around its longitudinal axis by an angle between 0 degrees and 90 degrees vis-à-vis a carrying area (26) near a swivel support (28) of the wiper arm (10).

9. Wiper arm according to one of the preceding claims, characterized in that the free end (12) with the articulated bolt (14) is twisted around its longitudinal axis by approximately 90 degrees vis-à-vis a carrying area (26) near a swivel support (28) of the wiper arm (10).
- 5
10. Wiper arm according to one of the preceding claims, characterized in that a connecting section (30) between the carrying area (26) and the free end (12) is twisted vis-à-vis this around its longitudinal axis by an angle of between 0 degrees and 90 degrees.
- 10
10. Wiper arm according to one of the preceding claims, characterized in that a connecting section (30) between the carrying area (26) and the free end (12) is twisted vis-à-vis this around its longitudinal axis by approximately 45 degrees.
- 15
11. Wiper arm according to one of Claims 1, 2 or 6 though 10, characterized in that the device for connection to the wiper blade (16) features a covering (34) that partially grips around this wiper blade and that can be locked with the wiper arm (10).
- 20
12. Wiper arm according to one of the preceding claims, characterized in that in an operating position, the wiper blade (16) is locked on the wiper arm (10) and is restricted in terms of its swivel range vis-à-vis said wiper arm.